

Date: Monday, 5/14/2007 7:15:31 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 32339
 Estimate Number : 12861
 P.O. Number : N/A
 This Issue : 5/14/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : SMALL /MED FAB
 Previous Run : N/A
 Written By : 07.05.14
 Checked & Approved By : 07.05.14
 Comment : est rev A 07.05.10 new issue EC

Drawing Name : HARNESS ASSEMBLY
 Part Number : D412702115B
 Drawing Number : ICA D412-702 P.79
 Project Number : N/A
 Drawing Revision : D
 Material : N/A
 Due Date : 5/15/2007

Qty: 3 Um: Each

Additional Product

Job Number:



Seq. #:

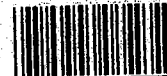
Machine Or Operation:

Description:

1.0

DC

DOCUMENT CONTROL



PTO

Comment: DOCUMENT CONTROL

type labels per PPP D412-702-115B CHG001

2.0

D35735

ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

ADAPTER

batch: B31863

3.0

D3579046

SHOULDER HARNESS RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

SHOULDER HARNESS RH

batch: B32115

4.0

K62

CLIP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

CLIP

batch: M104426

5.0

MS24693S272

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Screw

batch: M8967

m/07/05/17

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Drawing Name: HARNESS ASSEMBLY

Job Number: 32339

Part Number: D412702115B

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Washer

batch: M11763

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Nut

batch: M104215

8.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

DECAL

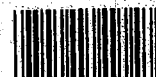
batch: B32086

M107/05/17

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

M107/05/17 (X1)

10.0

QC5

INSPECT WORK TO CURRENT STEP



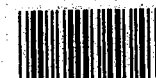
Comment: INSPECT WORK TO CURRENT STEP

2070517 (1)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-115B CHG001

Location: _____

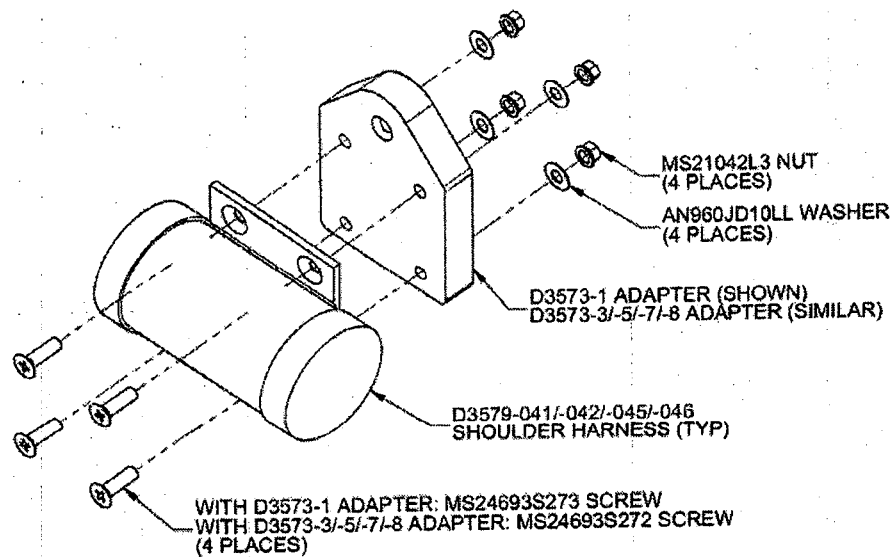
PPP Rev: _____

10 7/5/17 (1)

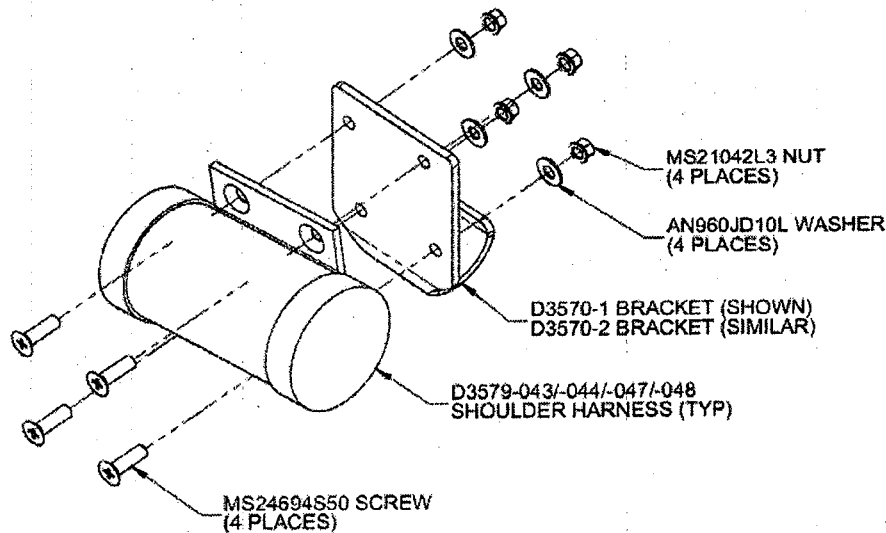
Inspection Level 21 07/05/17
U 07.05.17

Job Completion





**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)

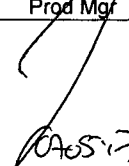
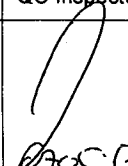


DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32339

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng/ Prod Mgr	Approval QC Inspector
07/05/17	1	w/o split again	ml	07/05/17	1	 07-05-17	 07-05-17

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/05/17
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/17	8	label D 3569-3 do not stick	LE 07-05-17	Use contact Cement M102565 SEE W/O 32332 FOR EMAIL FROM SCHMIDT	ml 07/05/17	 07-05-17	LE 07-05-17	 07-05-17

NOTE: Date & initial all entries